

	Doc or ECO #:	ECO-52077-004	Date:	3/19/20	Author:	JV
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	10/15/20	Quality Approval	aeg

P/N #:	52077	Effective Date:	October 15, 2020
Title:	Updated hardware (2 screws changed)		

1.0 Purpose / Summary

A screw length was changed to result in a better looking assembly.
Counter sunk fasteners were changed to the proper angle.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
52077	Updated BOM	☐	☐	☒	D
91735A148	#6 x 1/2"	☐	☐	☒	A
91772A146	#6 x 3/8"	☒	☒	☐	A
91771A196	8-32 x 5/8 FHMS 82 Degree	☒	☐	☐	-
73014	FHMS 8-32 x 5/8" 100 Degree 18-8 SS	☐	☒	☐	A

3.0 Detail

Effective date 3/19/20:

Qty 2 of 91735A148 were removed from the BOM, and qty 2 of 91772A146 was input to replace. This was done to prevent an extra length of screw from protruding during assembly.

A tourqe spec for the tilt mount was concurentlly added to the WI.

Effective date 10/15/20:

The FHMS 8-32 x 5/8" 82 Degree [91771A196] was replaced with FHMS 8-32 x 5/8" 100 Degree [73014] to match the 100 Degree countersink on part [MNT-TLT-F] 10/15/20

4.0 Disposition of Material

No disposition of material necessary. The removed screw is still used elsewhere in the assembly so it was not completely removed from the bom; its qty was simply altered.

	Doc or ECO #:	ECO-52077-004	Date:	3/19/20	Author:	JV
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	10/15/20	Quality Approval	aeg

5.0 Action Items

Action	Department	Acknowledgement Initials
Epicor BOM / Excel Bom	ENGR	JV
WI update	ENGR	JV
Assure latest production instructions are used	Prod.	KK

6.0 Modified / Referenced Documents:

Document	Current Revision
Click here to enter text.	Click here to enter text.

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
10/15/2020		Init release	JV